

WOOD DOORS EXTERIOR & INTERIOR



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NORTHWEST REGION CONTACTS

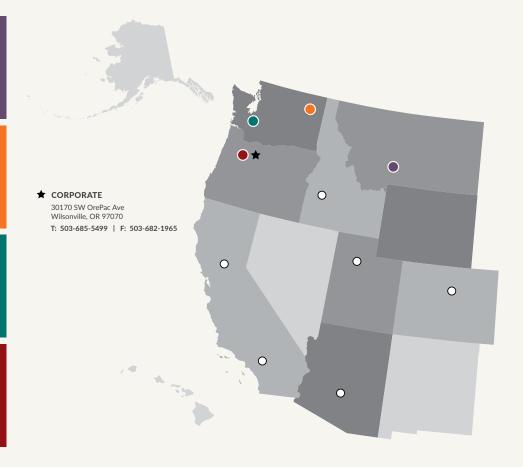
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OUR HISTORY

OrePac is a family-owned and operated business, founded by the Hart family in 1977. Through strong leadership and a commitment to success, the company has grown into one of the premier distributors in the building industry.

Trust, integrity, and a dedication to excellence are the values most important to OrePac. That commitment can be found in the services we offer, the quality of the products we provide, and the way we treat our employees and customers. This dedication to our markets has enabled us to make a positive impact on the shelter industry and the communities we serve.



SMART SOLUTIONS FOR EVERY DOORWAY AND DESIGN



EASY ONLINE ORDERING WITH OREPAC MARKETPLACE

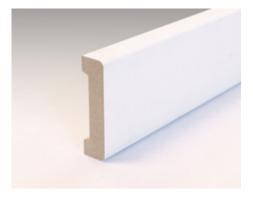
At OrePac, our goal is to Make
Complicated Simple™. That's why
we've created an industry-leading
configurator to simplify the door
ordering process for our dealers.
Talk to your OrePac Sales
Representative to find out more
about this easy and time-saving tool.



TURN YOUR DOOR INTO A VERSATILE POCKET DOOR

The CS Cavity Slider[™] is a practical solution for those areas where there is not enough space for a swinging door. In addition to its space saving attributes in restrooms, hallways and laundries, it can be used with confidence for architectural feature openings around your project.





COMPLETE THE LOOK WITH BUILDERS CHOICE MOULDING

We are proud to offer a wide selection of moulding and millwork to complete your home project.

Whether you're building a new home, remodeling, or simply updating a room, Builders Choice offers millwork for all professional and DIY applications. Browse our moulding and millwork catalogs to find moulding in architectural profiles and wood species that complement any style of home.

EXTERIOR DOOR COLLECTION



- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **7** Available in 7'
- **B** Available in 8'
- **5E** Available with Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- **SP** Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Factory-applied film protects glass on both side during finishing—no taping required.

CRAFTSMAN | FIR



4612 Flat

BZ: SP:

TA: WI:



4632 Flat

BZ: SP: **6**° **L***

Wi: 6" **★** ▶



4662* Raised

BZ: SP: **6" ▶***

Wi: **6** * **▶**



4621 Raised

SP:

TA: WI: **6**





4633 Flat BZ: SP: **6**° **L***

TA: WI:



4663 Flat

WI:

SP: **6 ▶*** TA:



4662 Flat BZ:

SP: TA: **6** * **k k**



4032G | Satin Etch

SP:

TA: WI:

Dentil Shelves

(Available in all species)









CONTEMPORARY | FIR



4077G | Satin Etch BZ: SP: TA: WI:

4055G Clear

BZ: SP: 6 L* TA: WI:

61 71 B1 ★ 5E kt kt

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- **B** Available in 8'
- Available with Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- SP Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

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FRENCH | FIR





BZ: SP: **6" ★** ▲*

TA: WI: **6**



4501 | Satin Etch

SP: TA: WI:



4510

BZ: SP: TA:



4624 Raised

BZ: SP:

TA: WI:





COUNTRY SASH | FIR



4182 Flat BZ: SP: TA: WI:



4108 Flat BZ: SP: TA:



4621 Raised BZ: SP: TA: WI:



4144 | Raised BZ: SP: 6 • * TA: 6 • • WI: 6 •



4944 Raised BZ: SP: 6 L* TA: WI:



4482 Flat BZ: SP: TA: WI:



4982V Raised BZ: SP: TA:

WI:

Rustic Charm

Country Sash doors in Fir blend clean lines with natural warmth, making them a versatile choice for both classic and contemporary spaces. With warm wood tones and sturdy build, they're perfect for adding personality and reliability to your home's exterior.

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- Available in 8'
- Available with Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- SP Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Factory-applied film protects glass on both side during finishing—no taping required.

6" T" B" ★ 5E kL k.

PRAIRIE MISSION | FIR



4082 Flat BZ: SP:

TA:

WI:



4020 Flat SP: TA: WI:



4055 Flat BZ: SP: TA: WI:





Long Lasting Strength.

Classic craftsmanship meets dependable construction in every Builders Choice exterior door. Whether you're restoring a historic home or building new, these doors deliver timeless style with the strength to last.

TRADITIONAL | FIR



4130 Raised

BZ: SP:

TA: WI:



4134 Raised

BZ: SP:

SP: TA: WI:

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **T** Available in 7'
- Available in 8'
- **5E** Available with Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- SP Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Factory-applied film protects glass on both side during finishing—no taping required.

6" T" B" * 5E L. L

TRADITIONAL | KNOTTY ALDER



4082 Raised BZ: SP: **6' 8' ▲** WI: **B**′ **▶**



4082V Raised BZ: SP: **6' B' ▲** TA: WI:



4082 Flat BZ: SP: **6** L TA: WI:



4662SL Flat Bevel Glass BZ: SP: **6" L** TA: WI:



4033 Flat BZ: SP: **6** •



4701SL SP: 6 * L

CRAFTSMAN | KNOTTY ALDER



4662 Raised BZ: SP: 6 L TA: Wi: **∃*** **★ L**



4662 | Flat | Bevel Glass BZ: SP: 6" L TA: Wi: 6' B' **L**

Optional Accessories



Round Clavos Nails

Dentil Shelves

(Available in all species)









TRADITIONAL | ARCH TOP | KNOTTY ALDER

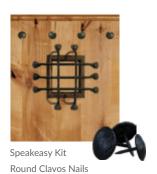


4082A Raised BZ: SP: 6 6 L TA: WI:



4082VA Raised BZ: SP: 6 L TA: WI:

Optional Accessories



COUNTRY SASH | KNOTTY ALDER



4182 BZ: SP: 6' * L TA: WI:



4702SL Raised BZ: SP: **6' ★ L** TA: WI:

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- Available in 8'
- Available with Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- SP Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Factory-applied film protects glass on both side during finishing—no taping required.



FRENCH | KNOTTY ALDER





BZ: SP: **6** * **▶**

WI:



4501

BZ: SP: **6" ★ ៤**

TA: WI:





INTERIOR DOOR COLLECTION



- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not stocked in all widths

TRADITIONAL | KNOTTY ALDER



33 Flat BZ: SP: 6' L TA: 6' L WI: 6' L



82 Flat BZ: SP: **6**° **L** TA: 5 L



82 Raised BZ: SP: **6**" **.** WI: 6" B" **■**



82V Raised BZ: SP: **6**" • WI: **6**° **■**



55 Flat BZ: SP: **6**" **L** TA: WI:



30 Flat BZ: SP: **6**" **L** TA: WI: **6**° **■**





TRADITIONAL | KNOTTY ALDER | ARCH TOP



82A Raised BZ: SP: 6° L. TA: WI:



82VA | Raised BZ: SP: 6' . TA: 6' . WI: 6' .

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **7** Available in 7'
- **B** Available in 8'
- Satin Etch Glass

STOCK KEY:

- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not stocked in all widths

6" T" B" ★ 5E kt kt*

TRADITIONAL | KNOTTY ALDER | BIFOLD



30BF | Flat Bifold BZ: SP: **6**° **L** TA: WI:



55BF | Flat Bifold BZ: SP: **6**° **L** TA: WI:



33BF | Flat Bifold BZ: SP: **6**" **L** TA: WI: **6**° **■**



82BF | Flat Bifold BZ: SP: **6' L L** TA: WI: 6" L

TRADITIONAL | KNOTTY ALDER | ARCH TOP BIFOLD



82ABF Arch Bifold BZ: SP: **6**" . WI: **6**" **.**



82VABF | Arch V-Groove BZ: SP: **6**" **** TA: WI:





FRENCH | KNOTTY ALDER



1501 | Clear BZ: SP: 6" • * TA: WI:



1510 | Clear BZ: SP: 6" • * TA: WI:

The Finishing Touch

Interior doors help set the tone for your entire home, shaping both its style and atmosphere. Whether you favor modern, clean lines or the inviting warmth of traditional designs, Builders Choice offers a variety of versatile door styles to match your vision. With options designed to fit your taste and budget, you can create a cohesive, welcoming look throughout your space.

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **]** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not stocked in all widths

6' 1' 8' ***** 5E **k. k.***





TRADITIONAL | FIR



20 Flat BZ: SP: 6° L TA: 6° L WI: 6° L



82 Flat BZ: SP: 6' L TA: 6' L WI: 6' L



55 | Flat BZ: SP: 6" L TA: WI: 6" L



33 | Flat BZ: SP: 6° | TA: WI: 6° | TA:



66 | Raised BZ: SP: 6' \ TA: 6' \ WI: 6' \



82A Raised
BZ:
SP: 6' .
TA:
WI:



44 Raised BZ: SP: 6' . TA: WI: 6' .

TRADITIONAL | FIR | BIFOLD



66BF Raised BZ: SP: 6" . TA: WI:



82BF Flat BZ: SP: 6" L TA: WI:



33BF | Flat BZ: SP: 6' ■ TA: WI:

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **]** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

FRENCH | FIR



1501

BZ: SP:

TA: WI:



1510

BZ: SP: **6"** •*

WI: **6**'

6" T" B" ★ 5E L. L.*





TRADITIONAL | HEMLOCK



82 | Flat BZ: SP: 6" L* TA: WI:



33 | Flat BZ: SP: 6" L* TA: WI:



66 Raised BZ: SP: 6' . TA: WI:

TRADITIONAL | CLEAR PINE



44 | Raised BZ: SP: 6" \(\) TA: WI: 6" \(\)



66 Raised BZ: SP: 6" ... TA: 6" ... WI: 6" ...

FRENCH | CLEAR PINE



1510 | Clear BZ: SP: TA: WI: 6" •

TRADITIONAL | CLEAR PINE | BIFOLD



82BF Raised BZ: SP: 6" • * TA: WI:

- Ovolo Sticking
- Square Sticking
- * Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **T** Available in 7'
- **B** Available in 8'
- Satin Etch Glass

STOCK KEY:

- **SP** Spokane WA
- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not available in all widths

TRADITIONAL | KNOTTY PINE



44 Raised BZ: SP: 6" L WI: 6' L



66 Raised SP: 6" N TA: 6" N WI: 6" N



82V V-Groove SP: **6**° **▶** WI: **6**'



82VA Arched V-Groove SP: 6 N TA: 6 N WI: 6 N

TRADITIONAL | KNOTTY PINE | BIFOLD



66BF Raised BZ: SP: **6**" **.** WI:



82VBF V-Groove SP: 6' 📐 TA: WI:



82VABF V-Groove BZ: SP: **6**" **.** TA: WI:

Everyday Living

The natural beauty of real wood brings authenticity and warmth to any space. Builders Choice traditional doors in Fir, Knotty Alder and Knotty Pine deliver both charm and performance.





SHAKER | PRIMED



20 | Flat BZ: SP: 6' | L TA: 6' | B' | L WI: 6' | B' | L



82 | Flat BZ: SP: 6' | L TA: 6' 8' | L WI: 6' 8' | L



30 | Flat BZ: SP: 6° b. TA: 6° 8° b. WI: 6° b.



33 | Flat BZ: SP: 6' L TA: 5' L WI: 5' L



55 | Flat BZ: SP: 6° L TA: 6° L WI: 6° L

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **]** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

TRADITIONAL | PRIMED



82 | Raised BZ: SP: **6** • TA: WI:



30 | Flat BZ: SP: **6**" **** TA: WI:





TRADITIONAL | PRIMED



82A Raised BZ: SP: TA: WI:



82VA | V-Groove BZ: SP: TA: WI:



66 | Raised BZ: SP: TA: WI:



730 Louver/Louver BZ: SP: 6 TA: 6 WI: 6



730P Louver/Louver BZ: SP: TA: 6' 7' ... WI:

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not available in all widths

6' 1' B' * 5E L L L*

CLEAR FRENCH | PRIMED 1501 1510 1512* BZ: BZ: BZ: BZ: SP: 6" h.* TA: 6" 8" h. (6" h.) WI: 6" 8" h. (6" h.) SP: 6" ...* TA: 6" ... WI: 6" ... SP: TA: WI:





DECORATIVE FRENCH | PRIMED



1501 | Satin Etch BZ: SP: 6" 5E . TA: 6" L WI: 5" L



1501 Pantry (Cursive)
BZ:
SP: 6° 5E L*
TA:
WI:



1501 | Mirror BZ: SP: TA: WI:



1501 White Lami BZ: SP: TA: WI:



1501 | Reeded BZ: SP: 6" \L" TA: WI: 6" \L



1503 | Satin Etch BZ: SP: TA: WI: 6" L



1505 | Satin Etch BZ: SP: TA: WI:

Let the Light In

Decorative French doors add brightness and elegance to any room. Choose from clear, satin etch, or specialty glass to create open, airy transitions with refined style.

- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **7** Available in 7'
- **B** Available in 8'
- Satin Etch Glass

STOCK KEY:

- **WI** Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

*Not available in all widths



TRADITIONAL BIFOLDS | PRIMED



20BF Flat BZ: SP: TA: 6° L WI: 6° L



82BF Flat BZ: SP: 6" L TA: 6" L WI: 6" L



30BF Flat BZ: SP: TA: **6**" **L** WI:



33BF Flat BZ: SP: 6 L TA: 6 L WI: 6 L



55BF Flat SP: 6 L TA: 6 L WI:



730BF Louver/Louver SP: TA: 6" N



732BF Louver/Raised SP: TA: 5' N



FIRE-RATED DOOR COLLECTION



The doors on this section are certified by an authorized testing agency and have a 20-minute fire rating.*



- Ovolo Sticking
- Square Sticking
- * Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **T** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **BZ** Bozeman MT
- **SP** Spokane WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

Important:

For doors requiring a 20-minute label, OrePac must machine the bore and hinges.



TRADITIONAL | PRIMED



4020F 1P | Flat TA: 6' B' L WI: 6' L



4082 Flat SP: 6" L TA: 6" B" L WI: 6" L



4030F Flat TA: 🔓 🐛 WI:



4033 Flat SP: 6" L TA: 5" 🛌 WI:







4082F Raised SP: 6" 📐 TA: WI:



4082AF | Arch Top Raised SP: TA:

Safety Meets Style

Our fire-rated doors are independently certified for performance and peace of mindwithout sacrificing design. Protect your home or project with doors that do more than iust meet code.





- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- 6'8" standard
- **7** Available in 7'
- Available in 8'
- **5E** Available with Satin Etch Glass

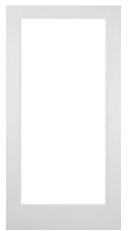
STOCK KEY:

- **BZ** Bozeman MT
- **SP** Spokane WA
- TA Tacoma WA
- WI Wilsonville OR

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.

6' T' 8' ★ 5E k k'

BARN DOOR | PRIMED



1501* | Clear

BZ: SP: TA: WI:

- 1501 | Satin Etch
- TA: WI:



1503 Satin Etch

- TA:



1505 Satin Etch





20 Flat SP:





82 Flat BZ: SP: TA:





55* Flat BZ: SP:

TA:

WI:

BARN DOOR | KNOTTY ALDER



201-20 Reversible

- BZ: SP: 7 TA:
- WI:



4020V V-Groove

- BZ: SP: 7 ■
- TA: WI:





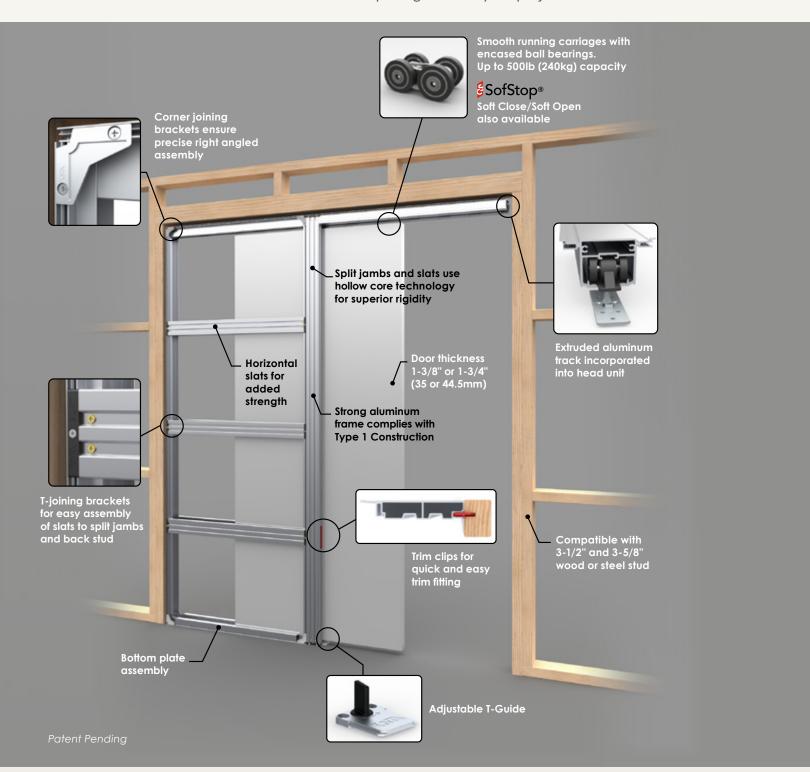


CS CAVITY SLIDER™

COLLECTION



The CS Cavity Slider is a practical solution for those areas where there is not enough space for a swinging door. In addition to its space saving attributes in restrooms, hallways and laundries, it can be used with confidence for architectural feature openings around your project.





CL200



CL400

Note: Contact your sales representative to check Cavity Sliders availability in your area.

POCKET FRAME SYSTEMS

- Structurally robust due to its construction from aluminum extrusions
- Easy to assemble and install
- Pocket frame accommodates 1-3/8" and 1-3/4" doors up to 4'0" x 8'0" (special order for 9' &10' available)
- Can be cut down to size on site
- Suitable for residential and commercial projects (meets Type 1 construction code without any combustible materials)



QUALITY SLIDING DOOR HARDWARE

The CL200 is a durable range of sliding door hardware suitable for residential, commercial, and hospitality applications. Privacy handles incorporate a patented magnetic latching system, ensuring a smooth locking action.

STANDARD CL200 RANGE

- Two face plate widths available
- Handles can be adjusted to suit doors from 1-3/8" to 1-1/2" or 1-5/8" to 1-3/4" thick
- Integrated snib button allows more space in side pull
- Handles are not handed
- Easy-to-follow instructions

PREMIUM CL400 MAGNETIC

- Configurations include Passage, Privacy, Bi-Parting and Key Locking
- Door slides flush back into the pocket
- Suits doors from 1-3/8" to 2-1/4" thick
- Available in a range of finishes
- Non-magnetic version available



Satin Nickel



Oil Rubbed Bronze



Matte Black



Bright Chrome



Satin Chrome







RAPID SHIP



- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **]** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **TA** Tacoma WA

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.





- Ovolo Sticking
- Square Sticking
- **★** Low-E Glass

OPTIONS KEY:

- **6** 6'8" standard
- **]** Available in 7'
- Available in 8'
- Satin Etch Glass

STOCK KEY:

- **TA** Tacoma WA

Note: For doors stocked regionally but not at your local OrePac branch, please contact your sales representative for up-to-date lead time information.





CARE & FINISHING AND WARRANTY

HANDLING & STORAGE

- Deliver doors in a clean truck and under cover.
- Do not deliver or install doors until foundations, concrete floors, and plaster or texture walls are completely dry.
- Allow doors time to acclimate to the conditions at the job site prior to installation.
- Never subject doors to abnormal heat, dryness or humidity for prolonged periods (i.e. forced heat).
- Store doors lying flat on a level surface above the ground in a dry, well-ventilated building and keep covered. Don't stack doors on end. If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed including all edges of any cut openings (speak easy, mail slot, pet door, vent, peep site, etc.) for warranty to apply.
- To keep doors protected, use clean gloves and equipment. Cover doors, but allow for air circulation. Carry, do not drag doors over any surface.

Important Note: Panels of stile and rail doors are engineered to float so they can move with changes in climate without causing stress. Make sure these components are aligned before finishing. You can correct alignment by carefully moving the panel with a wood block, rubber mallet, and a soft touch. Components that have shifted and must be aligned are not considered "defects" according to the warranty.

FITTING & HANGING

- When hanging a door, allow adequate clearance for swelling of door and frame in extremely damp weather.
- Use designated sizes to avoid cutting door width. For trimming ends, we recommend a sharp, fine-tooth saw.
- Be careful not to impair structural strength of door when fitting hardware or special features.
- To prevent distortion, set hinges in straight line. Use three hinges on doors 7' or less; four hinges on doors over 7' high. Jambs and stops must be square and plumb.
- Protect outward swinging doors that are exposed to the elements. An adequate overhang is strongly recommended for exterior doors. A general rule of thumb for an overhang is to measure height from porch to overhang and divide the distance in half. That measurement would be a minimum overhang width recommended.
- Immediately after fitting or cutting, and prior to weatherstripping and hanging any door, give the entire surface (including all edges) two coats of paint/stain, varnish or a quality sealer to prevent moisture absorption.
- To minimize heat loss and reduce energy costs, use any good weatherstrip on exterior doors.
- Damage incurred due to extreme temperature build-up when a storm door is used is not considered a defect.

Important Note: OrePac reserves the right to make product improvement changes in specifications, materials and construction details.



Note: For doors stocked regionally but not at vour local OrePac branch, please contact your sales representative for up-to-date lead time information.

PREPARATION & FINISHING

- Inspect door carefully for defects before finishing.
- All wood doors supplied by OrePac require sanding and prep prior to finish. The amount of sanding will depend on the expected appearance after finish.
- Remove all dust with a tack cloth before beginning to apply finish.
- Hang the door prior to finishing, then remove to finish properly.
- Apply finish to the door immediately after fitting and hanging, but never during or immediately after high periods of moisture.
- The door should be finished while lying flat for maximum performance of finishing.
- Use solvent-based paints, sealers and stains, or when applicable, high quality water-based paints or stains, and follow the paint/stain manufacturer's directions. Apply finish to all surfaces including top and bottom edges, and the edges of all cut openings (speak easy, mail slot, vent, pet door, peep site, etc.). Dark color finishes should not be used on doors exposed to prolonged direct sunlight. The heat buildup may cause warping, veneer checks or separation.
- To stain the door: Apply a stain and sealer combination as recommended by the paint/stain manufacturer for the type of application (either exterior or interior). The stain or sealer combination will stain the door and seal the surface. Apply three coats of clear top coat, such as varnish or polyurethane. Sand lightly between coats.
- All exteriors must have ultra violet (UV) inhibitors in the finish. Do not use solid-based stains as the final finish. These finishes must have three coats of varnish or polyurethane as final top coat.
- To paint the door: Use a quality solvent-based primer, followed by three coats of a good exterior paint recommended by the paint/stain manufacturer to be compatible with the primer. When finishing glazed doors, apply top coats generously to bridge wood and glass. To protect against moisture, lap paint onto glass 1/16 inch. For interior applications, use a quality interior primer followed by two coats of interior latex enamel or solvent-based paint. The door manufacturer and distributor are not responsible for the final appearance of doors finished in the field. It is expected that the contractor will make adjustments as needed to achieve the desired results.
- All finishes will last longer when protected from the direct sun and rain by an overhang or porch. If the door is exposed to the elements, a fine bead of silicone caulk should be used between the glass and sticking or panel and sticking on the door's exterior.





ONE-YEAR EXTERIOR DOOR WARRANTY

Doors used in an exterior application (with controlled climate conditions on one side) shall carry a one-year limited warranty from the date of purchase from the dealer. This warranty applies only to doors that have been properly finished, sealed, and hung in a location protected from direct exposure to sun and rain, under normal conditions. For more details please refer to the Wood Door Installation Guide.

FIVE-YEAR INTERIOR DOOR WARRANTY

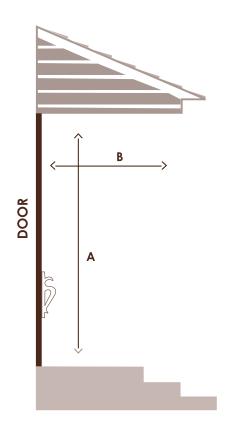
Doors used in an interior application (with controlled climate conditions on both sides) shall carry a five-year limited warranty from the date of purchase from the dealer. This warranty applies only to doors that have been properly finished, sealed, and hung. The five-year warranty applies only to the original homeowner and is not transferable.

OrePac warrants each door is made of quality materials and workmanship, free from defects that make it unfit for normal use.

DETERMINING ADEQUATE OVERHANG

To determine if your door has adequate overhang, measure up from the bottom of the door to the ceiling and divide that distance by two. The resulting number will be the minimum allowable overhang. If you have a western or southern exposure, you may still receive direct sunlight on the door and a larger overhang will be required.

- A Distance from the bottom of the door to the ceiling
- B The amount of overhang protection required













Note: For doors stocked regionally but not at vour local OrePac branch, please contact your sales representative for up-to-date lead time information.



CHARACTERISTICS EXCLUDED FROM WARRANTIES

The following are not defects in the workmanship or material and are not covered by this written warranty:

- Damage caused by failure to comply with the "Care & Finishing" instructions.
- Warp of less than or equal to 1/4" in the plane of any door 3' x 7' or smaller.
- 3. Defect caused by a warped or bowed jamb/frame unit or improper installation.
- Natural variations in the color or texture of the wood.
- 5. Failure to properly seal and maintain the integrity of the door finish. All six sides, and the edges of any cut openings (speak easy, mail slot, pet door, vent, peep site, etc.) must be sealed immediately after fitting and hanging.
- 6. Panel misalignment or shrinkage.
- 7. Rail expansion due to climate conditions.
- 8. Damage caused by extreme temperature build-up where a storm door is utilized.
- 9. Failure to perform normal homeowner's maintenance, including but not limited to, reapplying topcoat on a yearly basis.
- 10. The performance or appearance of finishes applied.

LIMITATION OF LIABILITY

The liability of OrePac is expressly limited to the replacement or repair of the door or a refund, in full, of the original purchase price. OrePac shall not be liable for any special, consequential indirect or incidental damages based upon breach of express or implied warranty, breach of contract, negligence, strict tort or any loss of profits, loss of savings or revenue, loss of use of the door or structure in which the door is installed, cost of any substitute doors, claims by third parties including subsequent purchasers of OrePac's products and injury to property.

This warranty gives you specific legal rights and you may have other rights which vary from state to state.

Additional warranty details and restrictions are available through your OrePac representative.





